EVOGRES PRO
WORKING PARAMETERS



EVOGRES PRO Ø 350mm.		
	12mm. slab	20mm. slab
RPM	2400	
CUTTING FEED	2.0mt./1’	1.5mt/1’

EVOGRES PRO Ø 400mm.		
	12mm. slab	20mm. slab
RPM	2400	
CUTTING FEED	2.5mt./1’	1.5mt/1’

- Always make sure there is plenty of water at the point of contact between the disc and the material.
- With a new disc, work at 50% feed rate for the first ten linear metres (to help sharpen the diamond segments).
- During cutting, the blade must cut approximately 2.0mm. into the workbench beneath the slab.
- Perimeter de-tensioning of the slab (at least along the long and short sides) is always recommended (see attachment).
- For 45° cuts, feed rate reduced to 50%.